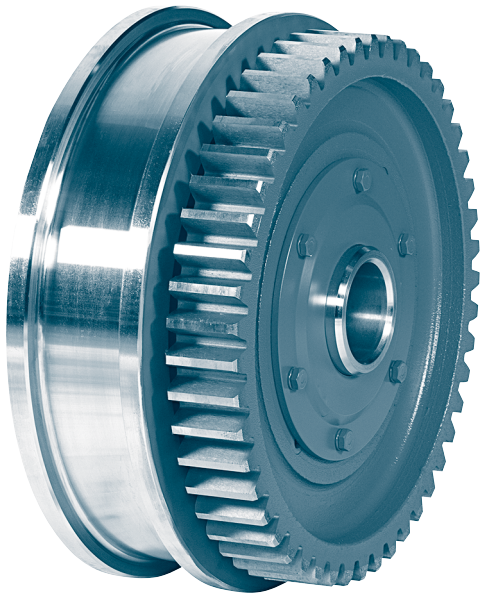


Crane wheels with self aligning roller bearings, with gear ring

self aligning roller bearings series 222

DIN 15 079



Form BG broad crane wheel with large gear ring
(running surface- \varnothing d1 \leq 500 mm)
gear ring pressed on



Form BG broad crane wheel with large gear ring
(running surface- \varnothing d1 \geq 630 mm)
gear ring screwed on

Designation of a travel wheel form BG with nominal- \varnothing d1 = 630 mm, gauge b1 = 100 mm, including self aligning roller bearings 22226, covers with labyrinth gland:

Crane wheel BG 630 × 100 DIN 15 079

- Form SK** narrow crane wheel (S) with small gear ring (K)
- Form SG** narrow crane wheel (S) with large gear ring (G)
- Form BK** broad crane wheel (B) with small gear ring (K)
- Form BG** broad crane wheel (B) with large gear ring (G)

The bearings are lubricated.

The bushing are supplied with lubricating hole and flattening against rotation (design see DIN 15 086).

Design of the covers see DIN 15 084.

Without certain agreement covers form A will be mounted.

Material:

Wheel body	GE420 (GS-70) or G42CrMo4+QT (GS-42CrMo4V)
Inner bush	S355 (St 52)
Spacer	S355 (St 52) or EN-GJS-400-15 (GGG-40))
Cover	S355J2G3 (St 52-3)
Gear ring	GE300 (GS-60)

Other material and dimensions (e. g. with self aligning roller bearings series 223) on request.

Appendant gear rings see DIN 15 082 part 1 and part 2.

Appendant travel wheels without gear ring see DIN 15 078.

See DIN 15070 for basis of calculation for crane wheels.

Calculation of bearing load of wheels for service life calculation of anti-friction bearing see DIN 15 071.

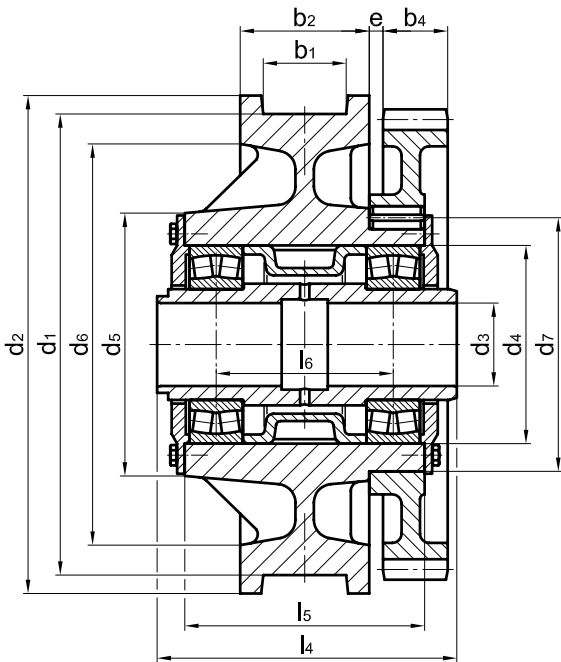
Remarks to the following table:

- 1) The dimension of the gauge recess b1 to be stated with order. For running surface profiles and correspondence of crane rails to running wheel diameter see DIN 15072.
- 2) exposition the dimensions see DIN 15 075

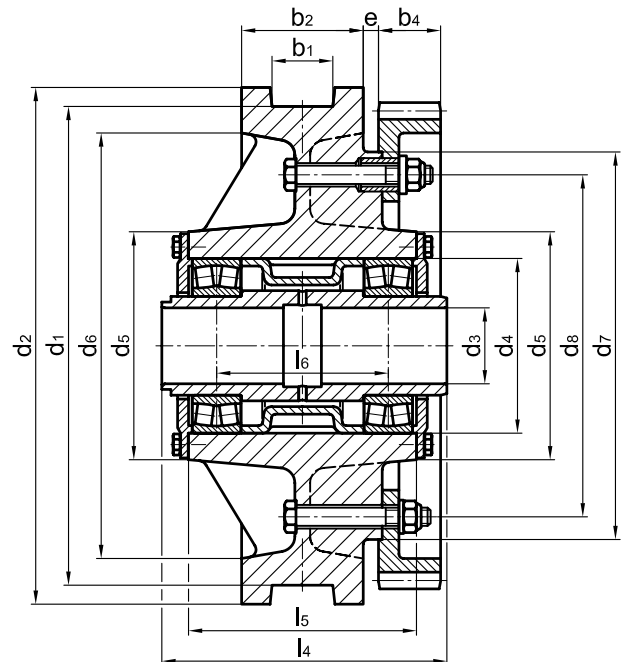
Crane wheels with self aligning roller bearings, with gear ring

DIN 15 079

self aligning roller bearings series 222



Crane wheel with pressed on gear ring
(running surface- \varnothing d1 \leq 500 mm)



Crane wheel with screwd on gear ring
(running surface- \varnothing d1 \geq 630 mm)

form	d1 h9	b1 ¹⁾	b2	d2	d3 D10	d4 M7	d5	d6	d7 tolerance zone	d8	gear ring		e	f ²⁾	l4 -0,5	l5	l6	s1 ²⁾ min.	s2 ²⁾ min.	no. of ribs and cams	bearings DIN 635-2	unit weight =[kg]		
											modul	no. of teeth												
SG	315	45-55	90	350	60	160	220	270	210	r6	-	6	52	60	15	-	250	190	140	18	-	-	22218	98
BG		55-65	110														270	210	160					108
SK	400	55-65	110	440	80	180	240	345	230	r6	-	8	40	65	15	-	280	220	164	20	-	-	22220	140
SG		50	152																					
BK	40	160																						
BG	50	172																						
SK	500	55-65	110	540	90	215	285	435	275	r6	-	10	42	70	15	35	290	230	162	20	15	4 without Nocken	22224	220
SG		49	232																					
BK	42	240																						
BG	49	252																						
SK	630	65-75	120	680	100	230	300	560	460	h9	-	10	54	80	20	40	330	260	186	20	15	6	22226	308
SG		510	400																					
BK	460	400																						
BG	510	450																						
SK	710	75-90	140	760	110	270	340	630	510	h9	-	12	50	90	20	40	370	300	226	25	18	6	22230	411
SG		580	450																					
BK	510	471																						
BG	580	589																						
SK	800	75-90	140	850	125	290	360	710	610	h9	-	12	58	100	20	40	370	300	217	25	18	6	22232	568
SG		660	471																					
BK	610	589																						
BG	660	614																						
SK	900	75-90	140	950	140	320	390	805	680	h9	-	14	56	110	20	40	390	320	230	25	18	6	22236	720
SG		66	232																					
BK	610	240																						
BG	660	252																						
SK	1000	75-90	140	1050	160	360	450	900	750	h9	-	14	63	110	20	40	410	340	244	30	20	6	22240	750
SG		66	232																					
BK	610	240																						
BG	660	252																						
SK	1120	75-90	140	1180	180	400	490	1010	790	h9	-	16	70	125	20	50	410	330	222	30	20	8	22244	940
SG		64	232																					
BK	610	240																						
BG	660	252																						
SK	1250	75-90	140	1310	200	440	530	1140	840	h9	-	16	70	125	20	50	480	400	292	30	20	8	22248	1155
SG		64	232																					
BK	610	240																						
BG	660	252																						
SK	1120	95-160	220	1180	180	400	490	1010	880	h9	-	16	62	125	20	50	520	440	322	30	20	8	22244	1480
SG		68	1530																					
BK	62	1730																						
BG	68	1530																						
SK	1250	95-160	220	1310	200	440	530	1140	1000	h9	-	16	70	125	20	50	520	440	310	30	20	8	22248	1730
SG		64	232																					
BK	610	240																						
BG	660	252																						

footnote see page 38