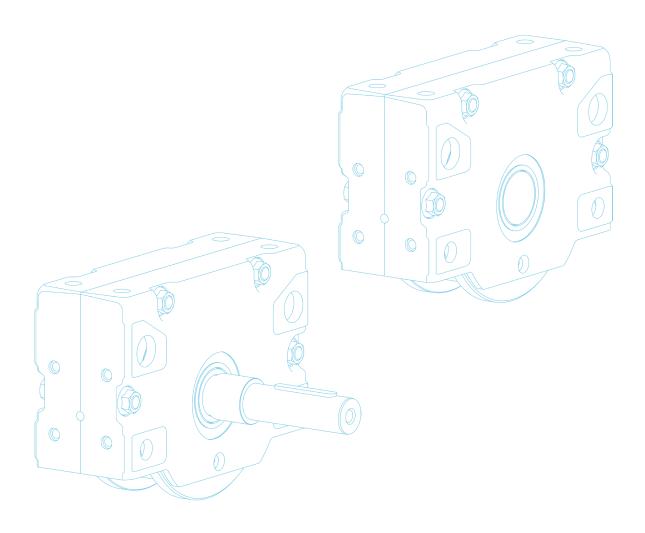




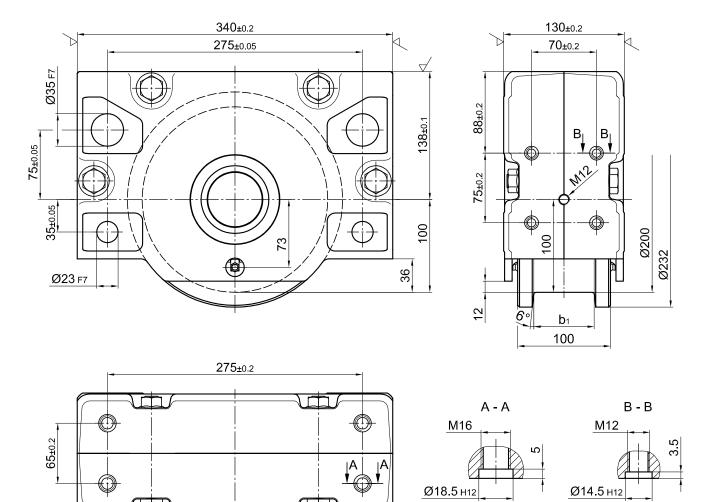
WHEEL BLOCK SYSTEM

RB 200





Primary dimensions



Weight: ca. 36 kg max. wheel load: 10 000 kg

Ordering examples

RBA 200×60

Wheel block 200, driven, with internal taper, with two-sided wheel flange, design Form 1, running tread 60 $\,\mathrm{mm}$

RBN 200×60

Wheel block 200, not driven, without internal taper, with two-sided wheel flange, design Form 1, running tread 60 mm

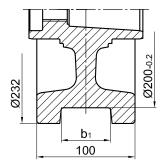
RBA 200×80

Wheel block 200, driven, with internal taper, with one-sided wheel flange, design Form 2, running tread 80 $\,\mathrm{mm}$

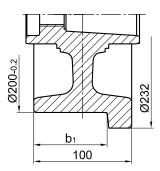
Design RBA and RBN refer to Page 5



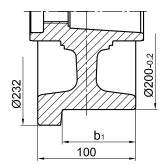
Standard models



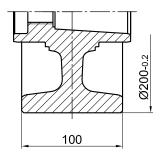
Form 1 two-sided wheel flange



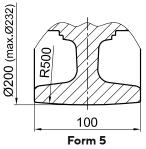
Form 21) one-sided wheel flange on the drive side



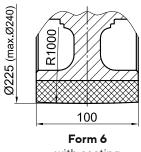
Form 31) one-sided wheel flange opposite to the drive side



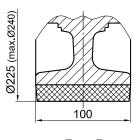
Form 4 no wheel flanges with cylindrical runnning surface



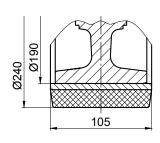
no wheel flanges with spherical running surface





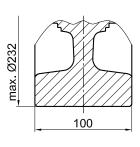


Form 7 with coating of Vulkollan

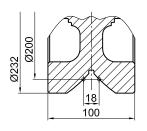


Form 8 with binding of Vulkollan

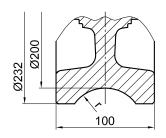
Special models



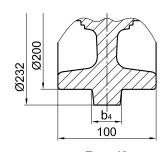
Form 9 no wheel flanges



Form 10 with prismatic guide



Form 11 with concave groove $r = 1.1 \times track radius$ (recommended)



Form 12 with middle wheel flange

| Running t | Form 1 Running tread b1 for two-sided wheel flange | | | Form 2 and 3 read b1 for one-sided wheel flange |
|-----------|--|----------|---------|---|
| minimal | maximal | Standard | minimal | maximal |
| 20 | 75 | 65 | 60 | 87.5 |

¹⁾ Forms 2 and 3 are identical for the non-driven wheel block RBN



Connection options

Top connection KA 200.1

Precisely fitted direct attachment as bolted connection (welded construction, roll section, etc.) Top connection using locking screws for installation in accurately drilled connecting constructions. No adjustment of the wheel blocks is required.

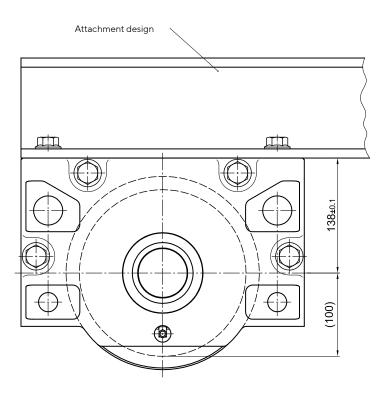
1 Set KA 200.1 comprising of:

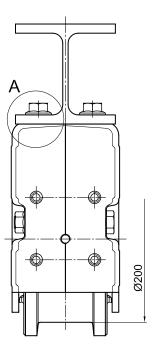
4 Locking screws M16×45 -10.9

4 Locking pins 18.5×1×14

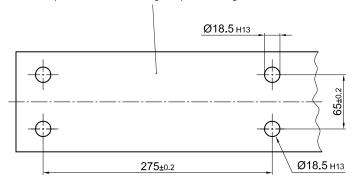
Mounting parts for larger steal plate thicknesses and/or adjustable direct connection are available on request.

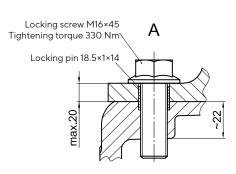
For the directional version refer to the pattern of drilling KA 200.2 (Page 48).





Hole pattern attachment design for precise fitting variant







Connection options

Top connection KA 200.2

Precisely fitted or adjustable direct attachment as bolted connection (welded construction, roll section, etc.)

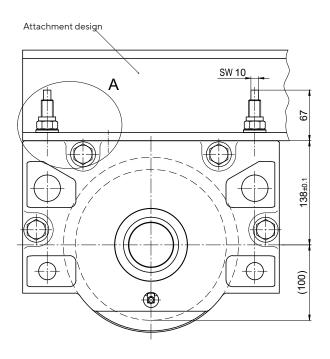
Top connection using locking pins for installation in attachment design with precisely or larger drilled attachment holes

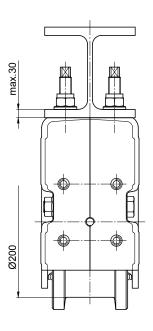
For larger drilled attachment holes, the wheel block must be aligned. Subsequently, the wheel block is attached by bolts and should be drilled with the locking pins 8×24 supplied. However, this is prohibited in the area of the attachment bolts [1)]. Alignment is not required for precisely drilled attachment holes.

1 Set KA 200.2 comprising of:

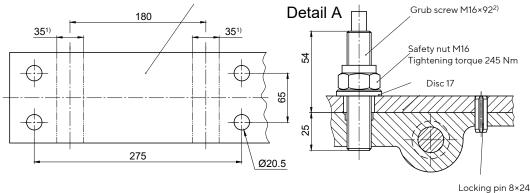
- 4 Grub screws M16×92 10.9 ZT
- 4 Safety nuts M16-10 DIN EN ISO 7042 (DIN 980)
- 4 Discs 17 DIN EN ISO 7090 (DIN 125)
- 4 Locking pins 8×24 DIN EN ISO 8752 (DIN 1481), for adjustable connection
- 4 Locking pins 18.5×1×14, for precise connection

Longer locking pins are available for thicker plates.





Hole pattern fo the attachment design for adjustable variant



- 1) Pinning is not permitted in this area!
- 2) Can be factory-glued in the wheel block housing on request



Connection options

Pin attachment BA 200.2

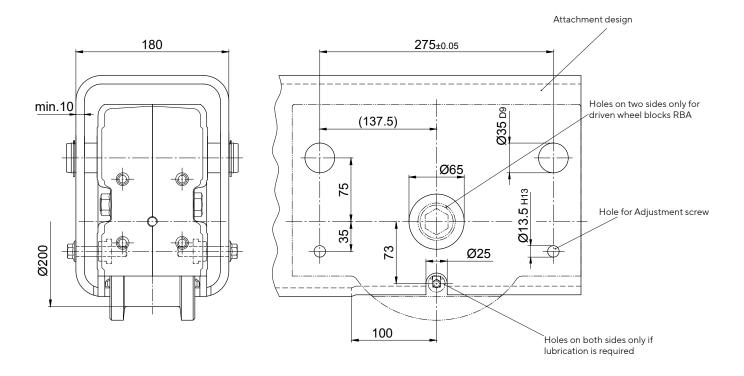
Adjustable pin attachment for installation in hollow profiles, floating levers, etc.

Pin connection with option to align using adjustable hexagon screws. Alignment by releasing or tightening the hexagon screws is carried out in the installed condition.

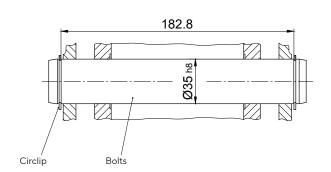
1 Set BA 200.2 comprising of:

- 2 Bolts Ø35
- 4 Circlipsen 35 x 1.5 DIN 471
- 4 Flange bushings with internal thread (bonded)
- 4 Adjustment screwn M 12 x 60 (coated)

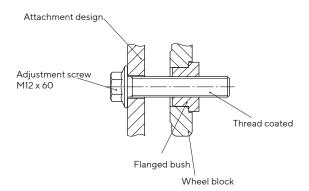
Pin connections are available in special design according to the customer drawing.



Upper suspension mounting



Lower support



51



Connection options

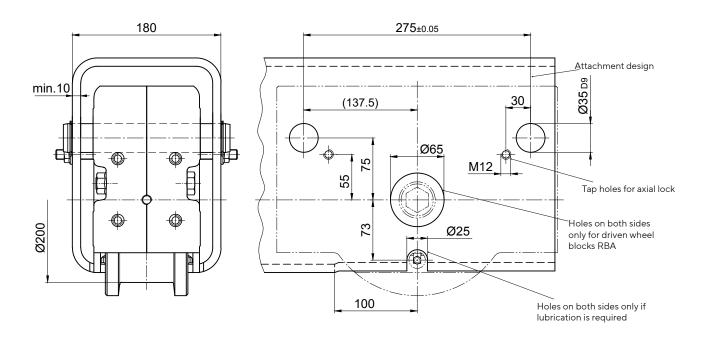
Pin attachment BA 200.3

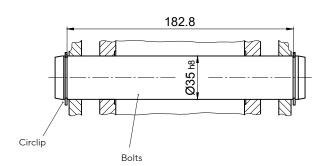
Pin connection adjustable by grub screws for installation in hollow profiles, swingarms, etc. Pin connection with alignment possibility by adjustable grub screws. The alignment by tightening the grub screws is done in assembly mode.

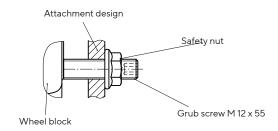
1 Set BA 200.3 comprising of:

- 2 Bolts Ø35
- 4 Circlipse 35×1.5 DIN 471
- 4 Grub screws with hexagon socket M12×55-45H DIN EN ISO 4026 (DIN 913)
- 4 Safety nuts M 12-10

Pin connections are available in special design according to the customer drawing.









Connection options

Side connection WA 200

Lateral connection option for low construction designs

1 Set WAA 200 (Side connection on the drive side) 1 Set WAN 200 (Side connection on the non-driven side)

1 Set WA 200 (Side connection on non-driven wheel block RBN)

comprising of:

2 Flanged bushings Ø35 (bonded)

2 Locking screws M16×75 -10.9

2 Safety nuts M16 -10 DIN EN ISO 7042 (DIN 980)

2 Discs 17 / 45×8

2 Flanged bushings Ø23 (bonded)

2 Cheese-head screws M12×60 -10.9 DIN EN ISO 4762 (DIN 912)

2 Lock washers 12

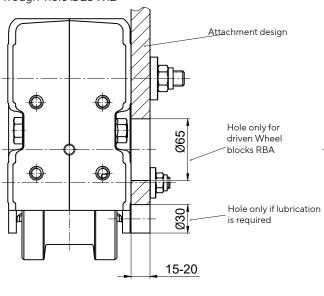
2 Safety nuts M12 -10, DIN EN ISO 7042 (DIN 980)

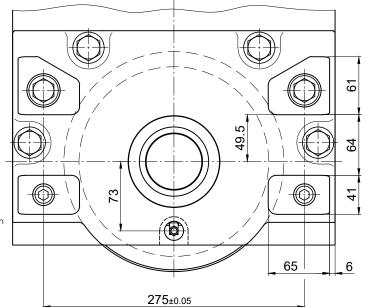
2 Discs 13 / 32×6

Attachment variant 1:

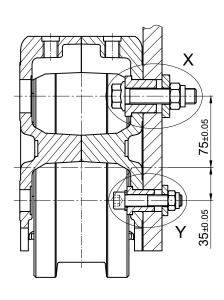
Attachment design is accessible from both sides

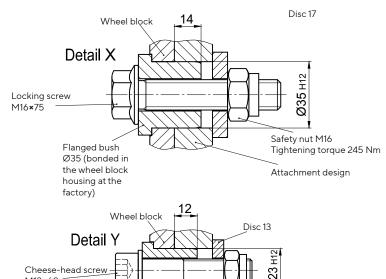
Trough-hole Ø35 H12 Trough-hole Ø23 H12





Sectional view





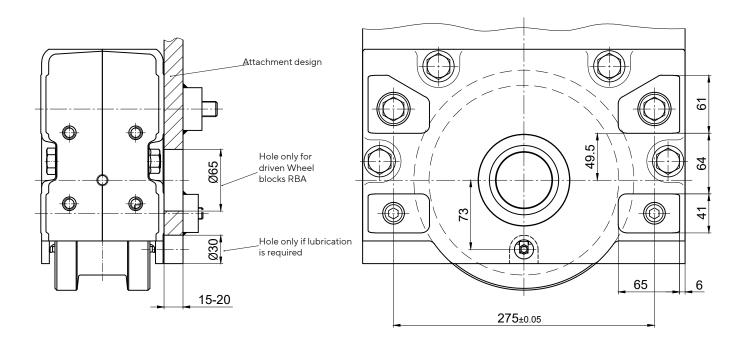
Connection options

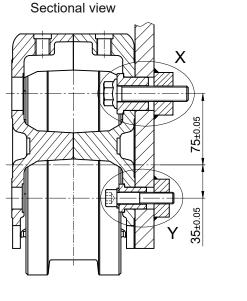
Side connection WA 200

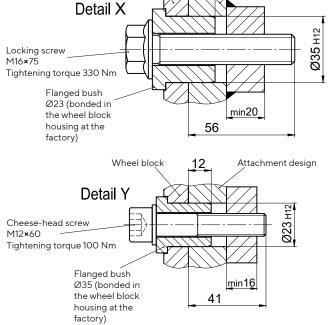
Lateral connection option for low construction designs

Attachment variant 2:

Attachment design (e.g. hollow profile) is not accessible from the inside Blind hole $\varnothing 35$ H12×15 deep with thread M16 Blind hole $\varnothing 23$ H12×15 deep with thread M12







Wheel block

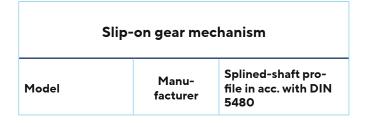
Attachment design

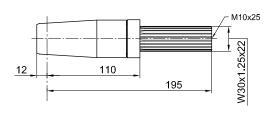


Drive shafts suitable for slip-on gear mechanisms from other manufacturers on request.

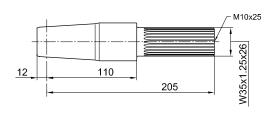
Single drive unit

Drive shaft suitable for slip-on gear mechanism with splined-shaft profile in accordance with DIN 5480

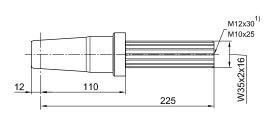




| FV 37 / KV 37 | SEW | |
|---------------|--------------------|-----------------|
| SK1282 EA | NORD | W30 x 1.25 x 22 |
| SPZT16 | PREMIUM STEPHAN | |



| F.A.T 38 B | | |
|------------|----------------------|-----------------|
| KA.T 38 | SIEMENS (FLENDER) | W35 x 1.25 x 26 |
| CA.T 38 | | |

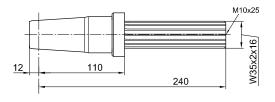


| FV 47 / KV 47 | SEW | |
|--------------------------|---------|--------------|
| SK 2282 EA ¹⁾ | NORD | |
| SPZT 26 | PREMIUM | W35 x 2 x 16 |
| SKZT 26 | STEPHAN | |



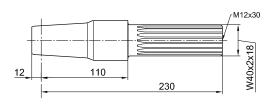
Single drive unit

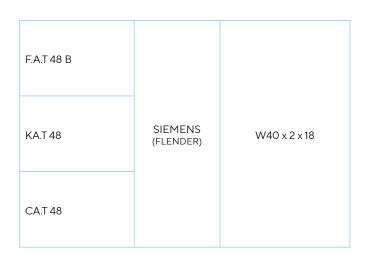
Drive shaft suitable for slip-on gear mechanism with splined-shaft profile in accordance with DIN 5480

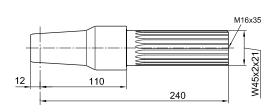












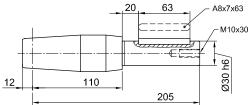
| FV 67 / KV 67 | SEW | W45 x 2 x 21 |
|----------------|--------------------|--------------|
| SPZT / SKZT 36 | PREMIUM STEPHAN | W45 X Z X Z1 |

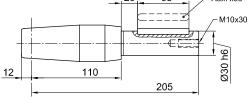
56

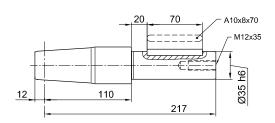


Single drive unit

Drive shaft suitable for slip-on gear mechanism with feather key connection in accordance with DIN 6885







| Slip-on gear mechanism | | | | | | | |
|------------------------|-------------------|---------------|--|--|--|--|--|
| Model | Manu- facturer | Shaft journal | | | | | |

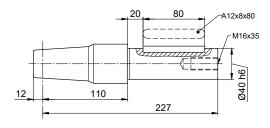
| FA 37 / KA 37 SA 47 | SEW | |
|----------------------------------|-----------|-----|
| FDA 38 B FZA 38 B | SIEMENS | |
| KA 38 / CA 38 | (FLENDER) | |
| O 32H O 33H K 33H C 32H | SIEMENS | Ø30 |
| SK 0282 NBAB SK 1282 AB | NORD | |
| GFL 04H GKS 04H GSS 04H | LENZE | |
| F3A | STÖBER | |

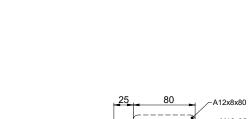
| FA 47 / KA 47 SA 57 | SEW |
|-------------------------------------|----------------------|
| SK 2282 AB | NORD |
| FDA 48B FZA 48B KA 48 / CA 48 | SIEMENS (FLENDER) |
| O 42G O 43G K 43H C 42H | SIEMENS |
| GFL 05H GKS 05H GSS 05H | LENZE |
| K3A S2A | STÖBER |
| SPZH 26 SKZH 26 | PREMIUM STEPHAN |

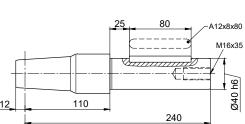


Single drive unit

Drive shaft suitable for slip-on gear mechanism with feather key connection in accordance with DIN 6885







Slip-on gear mechanism Manufacturer Shaft journal

| FDA 48B FZA 48B KA 48 CA 48 | SIEMENS (FLENDER) | |
|--------------------------------------|----------------------|-----|
| O 42H O 43H K 43G C 42G | SIEMENS | Ø40 |
| GFL 06H GKS 06H GSS 06H | LENZE | |

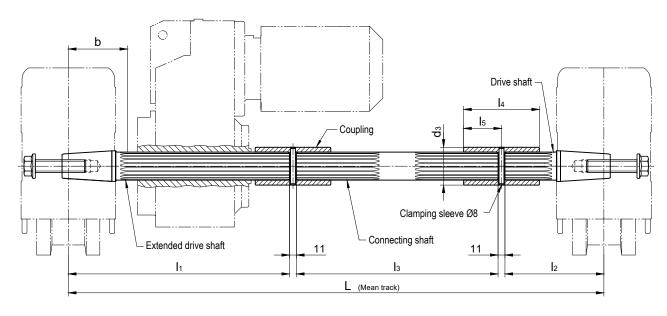
| FA 57/FA 67 KA 57/KA 67 SA 67 | SEW | |
|--------------------------------------|----------------------|-----|
| SK 3282 AB | NORD | |
| FDA 68B FZA 68B KA 68 CA 68 | SIEMENS (FLENDER) | G40 |
| O 62G O 63G K 63G C 62G | SIEMENS | Ø40 |
| SPZH 36 SKZH 36 | PREMIUM STEPHAN | |
| K4A | STÖBER | |



Drive shafts suitable for slip-on gear mechanisms from other manufacturers on request.

Central drive unit

Both wheel blocks are driven with only one gear motor (Splined-shaft profile, feather key connection and shrink disc attachment)



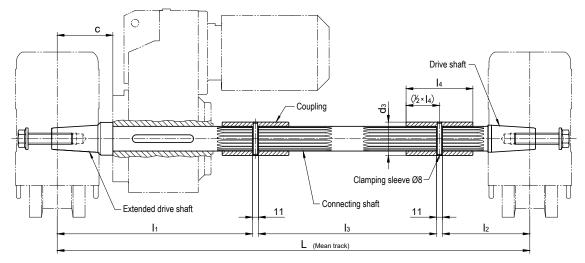
| Model | Manufac- turer | Splined-shaft- profile DIN 5480 | L | l1 | 12 | 13 | Centre RB to gearing b | 14 | 15 | d3 | Clamping sleeve DIN 1481 | | | | | | | |
|----------------------------------|----------------------|---------------------------------------|------------|------------------------------|-----|----------------------------------|---------------------------------|------------|------------|------------|--------------------------------|-----|------------------|----|-----|----|----|------|
| AF 05 AUK 30/ WUK 30 | DEMAG | | | | | | | | | | | | | | | | | |
| FV 47 / KV 47 FV 57 / KV 57 | SEW | W35 x 2 x 16 | | 330 | 138 | Dimensi- on L | 90 | 100 | 50 | 50 | 8 x 50 | | | | | | | |
| SK 2282 EA | NORD | | vide | vide | | minus 490 | | | | | | | | | | | | |
| SPZT 26 SKZT 26 | PREMIUM STEPHAN | | | | | | | | | | | | | | | | | |
| F.A.T. 38B KA.T 38 CA.T 38 | SIEMENS (FLENDER) | W35 x 1.25 x 26 | | 290 | 138 | Dimensi- on L minus 450 | 90 | 100 | 50 | 50 | 8 x 50 | | | | | | | |
| F.A.T 48 B KA.T 48 CA.T 48 | FLENDER (SIEMENS) | W/40 2 10 | or orderii | For ordering, please provide | 350 | 250 | or orderii | or orderii | or orderii | or orderir | 250 | 148 | Dimensi- on L | 90 | 100 | 50 | 55 | 0 55 |
| SK 3282 EA SK 9023.1A.EA | NORD | W40 x 2 x 18 | Ľ | 350 | 140 | minus 520 | 90 | 100 | 50 | 55 | 8 x 55 | | | | | | | |
| AF 06 / AF 08 AUK 40 | DEMAG | | | | | D | | | | | | | | | | | | |
| FV 67 KV 67 | SEW | W45 x 2 x 21 | | 350 | 148 | Dimensi- on L minus | 90 | 120 | 60 | 60 | 8 x 60 | | | | | | | |
| SPZT 36 SKZT 36 | PREMIUM STEPHAN | | | | | 520 | | | | | | | | | | | | |



Drive shafts suitable for slip-on gear mechanisms from other manufacturers on request.

Central drive unit

Both wheel blocks are driven with only one gear motor (Splined-shaft profile, feather key connection and shrink disc attachment)



For gearboxes with hollow shaft and feather key connection in acc. with DIN 6885

| Suitable for gearboxes with hollow shaft | | L | l1 | 12 | 13 | c Getriebe- anschlag | Feather key DIN 6885 | Coupling Internal gearing/ d3 x I4 |
|--|-----------------|-------------|-----|-----|--------------------------|-----------------------------------|-------------------------|---|
| Inner-Ø | Length | | | | | ŭ | | |
| Ø30 | <u><</u> 150 | provide | 310 | 128 | Dimension L minus 460 | 110 | A8x7x70 | N30 x 1.25 x 22 Ø40 x 80 |
| Ø35 | <u><</u> 160 | please pro | 330 | 138 | Dimension L minus 490 | 110 | A 10 x 8 x 80 | N35 x 2 x 16 Ø50 x 100 |
| Ø40 | <u><</u> 180 | ordering, k | 350 | 148 | Dimension L minus 520 | 110 | A 12 x 8 x 100 | N40 x 2 x 18 Ø55 x 100 |
| Ø50 | ≤ 210 | For o | 410 | 148 | Dimension L minus 580 | 120 | A 14 x 9 x 110 | N45 x 2 x 21 Ø60 x 120 |

$\underline{\hbox{Suitable for gearboxes of the following manufacturers:}}\\$

Siemens Motox (Flender), Bauer (Danfoss), KEB, Lenze, Nord, PREMIUM STEPHAN, SEW, Siemens, Stöber, Demag

Et.al. suitable type designations, refer to the single drive unit.

Drive shafts $\underline{\text{without gearbox stop}}$ and with adapted distance (c) on request.

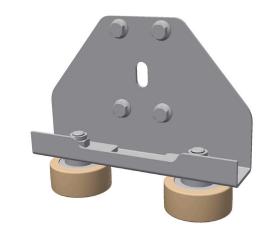
60

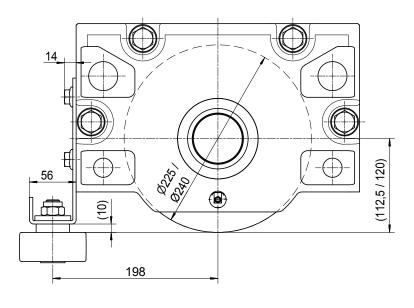


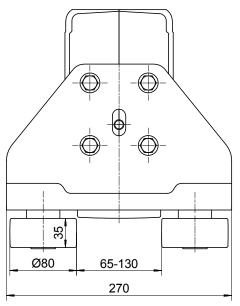
Horizontal roller guide for wheels of Ø225 and Ø240 with coating made of vulkollan or PA12G

Horizontal roller guide with adjustable guide rollers made of PA12G.

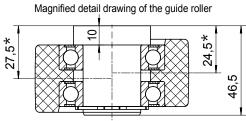
The installation of a cellular plastic buffer is possible by using an additional spacer discs.







Acceptable horizontal load: max. 480 kg



By turning the unsymmetrical guide roller, two clearances* can be adjusted.

All necessary fastening elements are included in the scope of delivery.

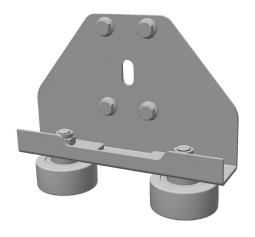
Horizontal roller guide for other rail profiles are available on request.

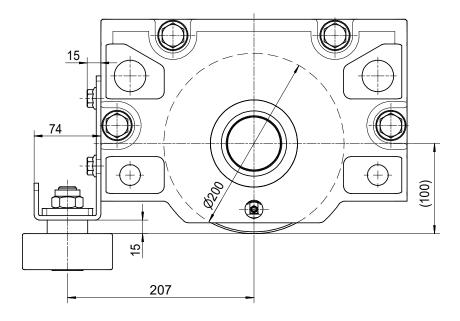


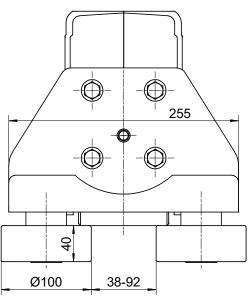
Horizontal roller guide for wheels of Ø200 (Form 1-5)

Horizontal roller guide with adjustable guide rollers made of C45.

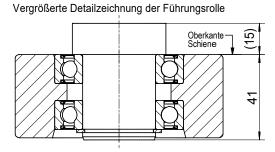
The installation of a cellular plastic buffer is possible by using an additional spacer discs.







Acceptable horizontal load: max. 850 kg



All necessary fastening elements are included in the scope of delivery.

Horizontal roller guide for other rail profiles are available on request.